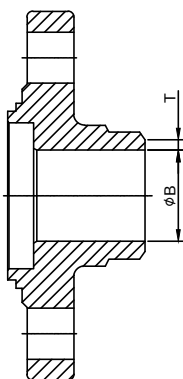


SOCKET WELD



BUTT WELD

ITEM	PART NAME	MATERIAL	QTY
1	END CAPS	NPT.SS316	2
2	GASKETS	PTFE	2
3	BALL SEATS	PTFE+15%G.F	2
4	BALL	SS316	1
5	BODY	SS316	1
6	SPRING WASHER	SS304	8
7	BODY NUTS	SS304	8
8	BODY BOLTS	SS304	4
9	THRUST WASHER	PTFE+15%C.F	1
10	STEM	SS316	1
11	STEM PACKING UP	PTFE	1
12	STEM PACKING DOWN	PTFE	1
13	PACKING GLAND	SS304	2
14	BELLEVILLE WASHER	SS304	2
15	GLAND NUT LOCK WASHER	SS304	1
16	GLAND NUT	SS304	1
17	HANDLE NUT	SS304	1
18	HANDLE	SS304	1
19	HANDLE COVER	P.V.C	1

DIMENSIONS($\frac{\text{mm}}{\text{inch}}$)

SIZE	D	H	M	B	T	W	K	L1	L2	L3	Torques(kg-cm)
2.1/2	65	145.9	345	65	1.6	74	22.2	164	330	480	1225
	2.56	5.74	13.6	2.56	0.06	2.41	0.87	6.46	12.99	18.9	
3	80	158.6	345	80	1.6	90	25.4	188	350	500	1430
	3.15	6.24	13.6	3.15	0.06	3.54	1.00	7.4	13.78	19.69	

